



PowerPool®
MAAX®
SPAS

Only a PowerPool® dealer can bring you our unique brand of backyard experience.

To locate a dealer near you, please call 1.800.926.5362 or visit powerpoolspas.com

MAAX Spas Industries Corp.
25605 S. Arizona Avenue,
Chandler, AZ 85248

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* Photo provided by Patio Pools & Spas of Tucson, AZ

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Swim... Train... Relax

Power of water

For centuries the power of water has shaped the world we live in. From oceans to streams, the forces of moving water have changed our landscapes and our lives. That same power is now available for your home. From MAA[®] Spas, the Luxury Spa experts, the new PowerPool[™] uses flowing streams of water to create a home environment ideal for fitness, relaxation and healing. PowerPool[™] combines the best aspects of swimming pools, hot tubs and home gyms. Whether it's to shape your body, soothe your soul or transform your backyard into an oasis of tranquility, PowerPool[™] harnesses the power of moving water to enhance your life.

PowerPool[™] Advantages

As you consider the options for your dream backyard, a PowerPool[™] presents many appealing advantages. The construction of a traditional pool can take weeks while a PowerPool[™] can be *Done in a Day*. Additionally, a PowerPool[™] integrates into smaller backyards easily. The advantages don't stop there. A PowerPool[™] has a lower cost of ownership and more utility than similar sized, conventional inground pools.



SmartTouch Controls

The PowerPool[™] comes with the new SmartTouch Control Panel. This easy to read panel allows you, with the tap of a finger to change the temperature, adjust lighting, set filter cycles, startup the swim jets or spa jets, and control the stereo. Unlike everyday smart devices our SmartTouch Control Panel works even when wet.

Wifi Connectivity

Why go out in the cold to check your PowerPool[™] swim spa when you can do it from the comfort of your home. Control the temperature, filter cycles or turn on the jets before heading out for a swim. With the PowerPool[™] swim spa app you have complete control from anywhere.

Bluetooth Technology

State of the art bluetooth technology puts the music at your fingertips. Enjoy your favorite artists and playlists anytime with this easy to use stereo system. Simply sync any bluetooth compatible device and enjoy your favorite artists.

A PowerPool[™] is better for swimming. The continuous swim current of a PowerPool[™] eliminates the turn at the end of the lane. Additionally the swim current has adjustable power to accommodate for different skill levels. No matter what your age or ability, a PowerPool[™] provides the ultimate exercise and relaxation environment.



Flow and Jet Power

Strategically placed PowerSwim™ jets provide variable levels of intensity to match the users’ skill levels and resistance requirements. Deep water jets create a complete resistance pattern that ensures a smooth stream of water throughout the depth of the PowerPool™ making swimming and aqua-jogging a pleasure.

Swimmers receive additional benefits from the lower PowerSwim™ jets that propel water in an upward and outward angle which provides “lift” as well as flow. These same jets provide resistance to aqua-joggers lower legs making every workout more effective.



Swim Training

Swimming has long been known as the ultimate zero-impact exercise and is widely prescribed by physicians to their patients who want to get in shape or tone their body. PowerPool™ employs an impressive water propulsion system that works in concert with its open floor plan design. The observation seats and well marked swim lanes provide the optimum swim training center for your entire family.



Aerobic Training

A wide variety of aerobic exercises are possible in a PowerPool™. Aqua jogging is especially effective as the deep water neutralizes the effects of gravity while increasing resistance for an amazing low impact workout. Fitness experts also recommend a warm water fitness regiment to maximize weight loss.



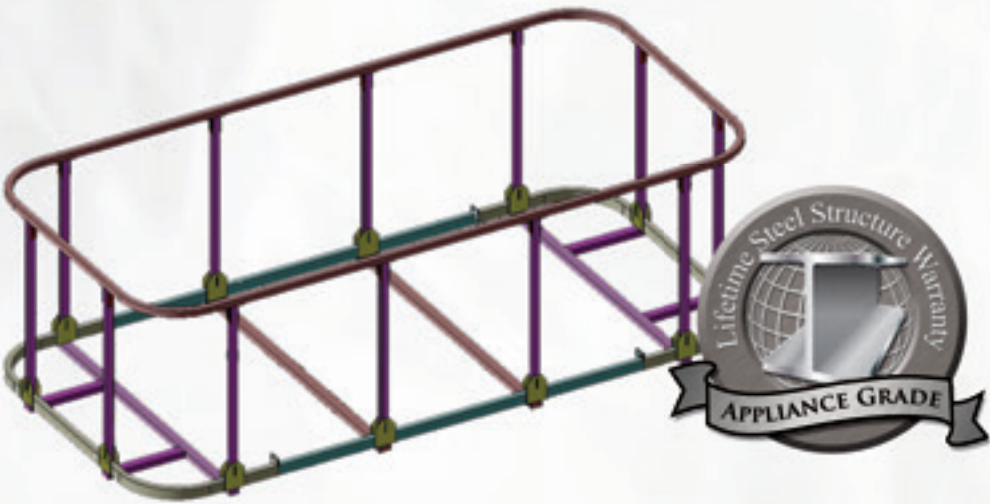
Toning and Sculpting

Your PowerPool™ can be equipped with an aquatic exercise equipment package that features modern resistance band technology. Attach the resistance bands to the connector rings on the PowerPool™ to perform a complete toning program. Whether you are looking to tone, strength train or add muscle mass, the PowerPool™ will maximize your results through efficient heat dissipation and the comfortable warm water environment.



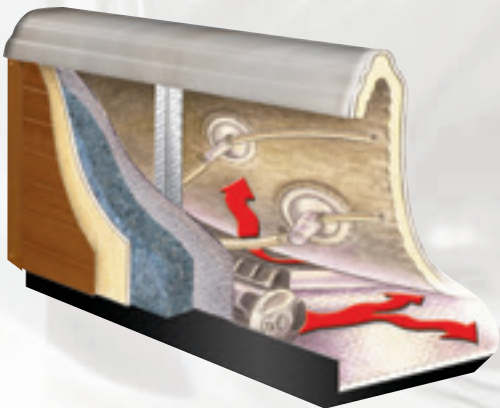
Technically Superior

The PowerPools technically superior Appliance Grade Construction includes the use of a steel frame, Thermo-Lock™ sound and heat energy management system, BlueMAAX™ recycled insulation, and a bottom pan locking it all into place. The operating components are designed to provide years of carefree operation and enjoyment.



Thermo-Lock® Insulation System

Thermo-Lock™ is the ultimate in sound and heat energy management for your PowerPool™. The unique thermal barrier technology recycles radiant heat energy for faster, more efficient heating and energy cost reductions. Radiant heat reflective insulation is applied to the sealed ABS base, which prohibits heat loss through the floor. All four sides, plus the floor are lined with reflective material, combined with BlueMAAX™ to create an infrared thermal barrier. Radiant heat energy from the pumps and equipment reflects back to the PowerPool™ and is absorbed into the plumbing. This helps raise and maintain water temperature, improving heat efficiency. Energy created by the PowerPool™ stays in the PowerPool™.



Appliance Grade

The steel structure and Thermo-Lock™ design in the PowerPools allow for complete service of the entire structure and all mechanical parts. Essentially the swim spa can be serviced and brought back to factory specifications right in your backyard. We call this feature “appliance grade”. It is important to consider the serviceability of your swim spa, just as you would in any other home appliance.

Steel Frame Construction

The frame of a PowerPool™ is built to stand the test of time. Fabricated from industrial grade steel, the finished frame is designed to withstand the harshest environments.

BlueMAAX™ Insulation

Exclusive to MAAX Spas, the Thermo-Lock™ insulation system now features the eco-friendly ‘BlueMAAX™’ insulation. Made from recycled natural fiber, it is approved by the U.S. Green Building Council. The insulation contains no chemical irritants, is treated with a borate-based solution to prevent mold/mildew growth, pest infestation, and acts as a fire retardant. BlueMAAX™ replaces urethane foam commonly used in “foam filled” swim spas. The “foam filling” process in conventional swim spas can produce as much as 50 lbs. of Volatile Organic Components (VOC’s) which are harmful to the environment. The new energy system also allows for easy service access, and can be taken out and put back together to factory specifications right in your backyard.

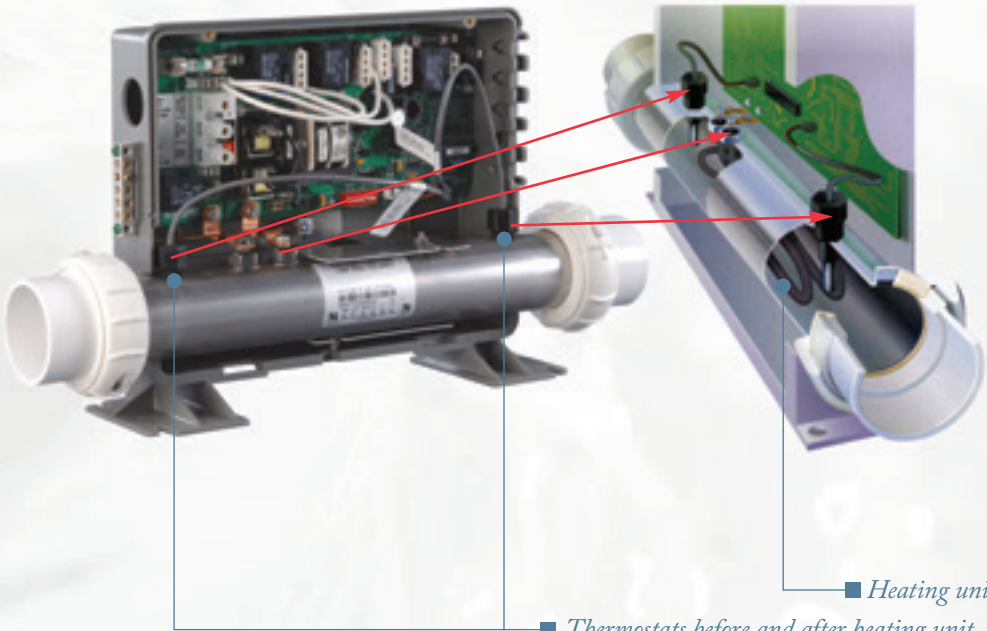


Clean Water

The CleanZone™ II system uses the power of UVC light, the same technology utilized in many communities around the world to purify drinking water. CleanZone™ II kills 99%* of micro-organisms, bacteria, viruses and parasites while oxidizing debris left behind. This optional system is an integral part of the cleaning system in PowerPools™.

*Test results by GBRA Regional Laboratory of Texas Aug 2, 2004

- *Clean Zone II*
- *Filter*



- *Heating unit*
- *Thermostats before and after heating unit*

M7 Technology

The Powerworks™ M7 technology is a revolutionary new hardware/ software platform that completely eliminates mechanical sensor switches and remote through-wall temperature sensors. The M7 platform features two identical solid state sensors that mount inside the heater manifold. These “Smart Sensors” accurately and reliably measure water temperature while monitoring critical water conditions without the possibility of failure due to mechanical switch malfunction.

Power & Equipment

PowerPools™ by MAAX™ Spas utilize industrial duty, dual speed 56 frame pumps in all of their 240 volt models. The 56 frame motor is larger, more powerful and delivers higher water flow for better jet performance than the 48 frame motors found in most applications. They also run cooler for longer life and have lower amp draw for lower operating costs.



- *4 56 frame pumps power the DT6*

RS1 & RS2

Designed for the aquatic fitness enthusiast, the RS1 & RS2 are space effective PowerPools™ offering a complete array of aquatic fitness and hydrotherapy benefits. With up to 70 jets, 6 PowerSwim™ jets, balance bar rails, and optional PowerResistance kit, a complete full body aquatic workout is always challenging. Walk, jog, or run against the PowerSwim™ jets for an aerobic workout or tone and define muscles using the PowerPool™’s unique resistance training system.



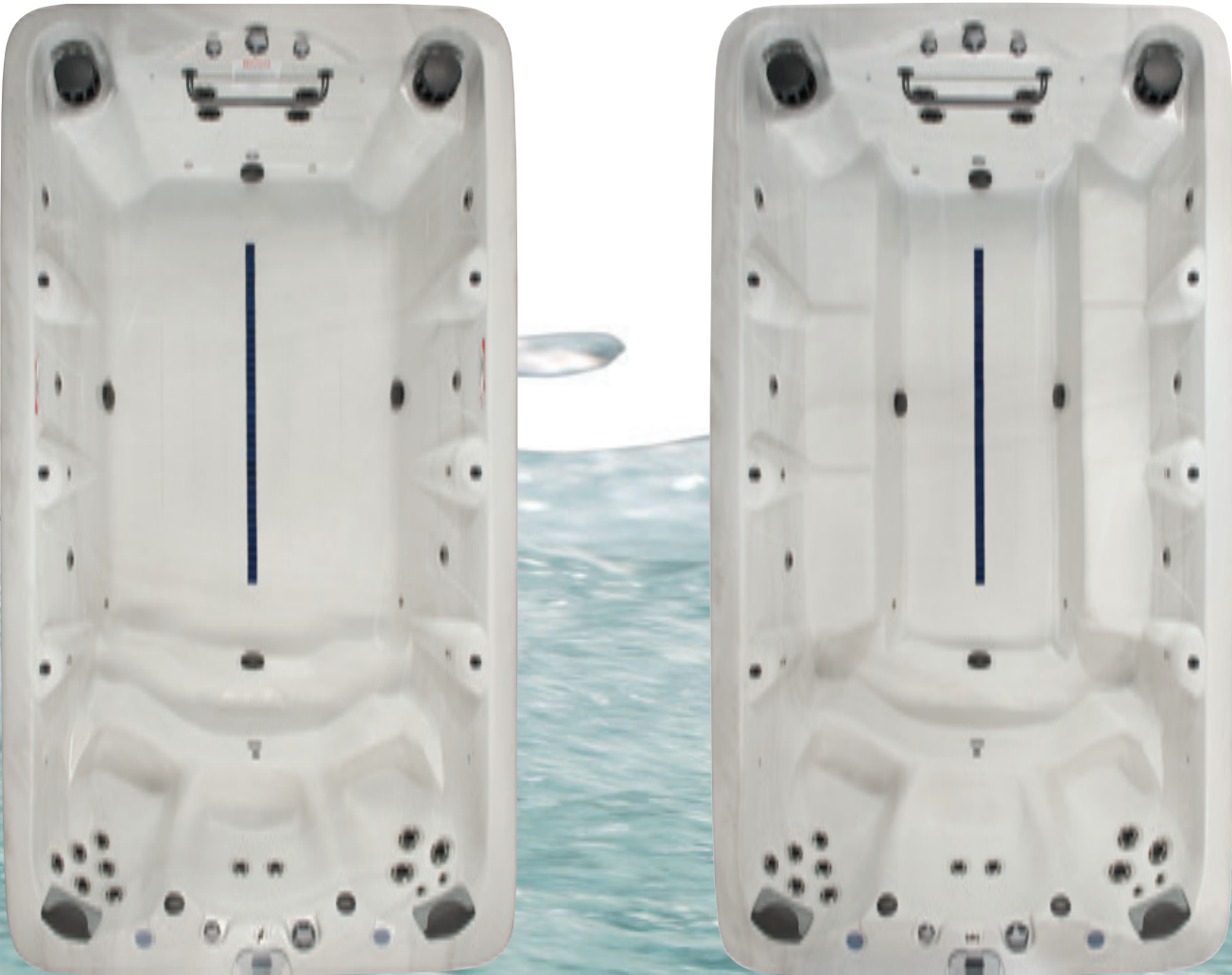
Length in/cm	144"/366	Thermo-lock™ V	Yes
Width in/cm	90"/228	Prog. Filter Cycles	Yes
Height in/cm	50"/127	3.5" Underwater Light	2
Weight (empty/full)	2200/14808lbs 998/6717kg	Pump 1 3HP/5.9bHp,230V,2sp	
Volume US gal/lit	1576/5968	Pump 2 3HP/5.9bHp,230V,2sp	
Spa Seats	7	Pump 3 3HP/5.9bHp,230V,2sp	
Depth in/cm	47"/119	Elct Req. 240V/40A/60A	
Drink Holders	0	Head Cushions	2
Grab Bar	1	Digital Color Optics	Yes
Steel Substructure	Yes		

Jets	
Turbo Swim Jets	6
Hydrotherapy Jets	70
Aurora Cascade Jets	4
Ozone Jets	1
SS Jets	Yes
Wifi Connectivity	Yes
Options:	
MP3/Bluetooth Music System	Yes
Ozone	Yes
CleanZone™ II	Yes
Exercise Kit	Yes
Exercise Kit with Oars	Yes

Specifications apply to the RS2 model

RL4 & RB4

Ideally engineered for homes with small yards or indoor spaces, the PowerPool™ RL4 & RB4 models utilizes “filter-forward” construction and “radius-rectangular” design to provide the largest aquatic exercise and swim zone available in this size category. Swim, exercise, and relax with the PowerPool™ RL4 & RB4.



Length in/cm	168"/427
Width in/cm	90"/228
Height in/cm	50"/127
Weight (empty/full)	2000/13,200lbs 907/5987kg
Volume US gal/lit	1400/5300
Spa Seats	3
Depth in/cm	49"/124
Drink Holders	Yes
Grab Bar	1
Steel Substructure	Yes

Thermo-lock™ V	Yes
Prog. Filter Cycles	Yes
3.5" Underwater Light	3
Pump 1 3HP/5.9bHp,230V,2sp	
Pump 2 3HP/5.9bHp,230V,2sp	
Elct Req. 240V/40A/60A	
Head Cushions	2
Digital Color Optics	Yes

Jets	
Turbo Swim Jets	4
Hydrotherapy Jets	19
Aurora Cascade Jets	6
Ozone Jets	1
SS Jets	Yes
Wifi Connectivity	Yes
Options:	
MP3/Bluetooth Music System	Yes
Ozone	Yes
CleanZone™ II	Yes
Exercise Kit Resistance Bands	Yes
Swim Tether	Yes

MT6

The PowerPool™ MT6 combines exercise with relaxation in this swim/spa hybrid. The MT6 provides many of the same swim, exercise and health benefits of the DT6 without the extra electrical hook up for the hot water side. Simply swim, jog, work out and then slip into the soothing massage seats to relax those tired muscles. This is all done in the comfort and privacy of your own backyard.



Length in/cm	198"/501	Steel Substructure	Yes
Width in/cm	90"/228	Thermo-lock™ V	Yes
Height in/cm	53"/135	Prog. Filter Cycles	Yes
Weight (empty/full)	3000/15,800lbs 1361/7161kg	3.5" Underwater Light	4
Volume US gal/lit	swim 1600/5956	Pump 1	3HP/5.9bHp,230V,2sp
Spa Seats	2	Pump 2	3HP/5.9bHp,230V,2sp
Depth in/cm	49"/124	Pump 3	3HP/5.9bHp,230V,2sp
Spa Depth in/cm	34"/86	Elct Req.	240V/40A/60A
Drink Holders	1	Head Cushions	2
Grab Bar	1	Digital Color Optics	Yes

Jets	
Turbo Swim Jets	6
Hydrotherapy Jets	30
Aurora Cascade Jets	6
Ozone Jets	1
SS Jets	Yes
Wifi Connectivity	Yes
Options:	
MP3/Bluetooth Music System	Yes
Ozone	Yes
CleanZone™ II	Yes
Exercise Kit	Yes
Exercise Kit with Oars	Yes
Swim Tether	Yes

DT6

Enjoy the best of both worlds with the PowerPool™ DT6, a combination swim spa and hot tub. These two separate operating systems allow you to utilize both the swim zone and hot tub at different operating temperatures. This allows you to exercise in the swim zone at the optimal temperature and soak in the hot tub at a higher temperature for hydrotherapy and stress relief.

Use the powerswim jets to work out at your maximum level in the exercise side of the DT6. To experience a different workout, use the optional power resistance exercise equipment for strength and resistance training. After you are done exercising, relax and soothe tired muscles in the comfort of the integrated hot tub. Experience power, comfort and convenience with the PowerPool DT6.



Length in/m	198"/501
Width in/m	90"/228
Height in/m	53"/135
Weight (empty/full)	3000/15,800lbs 1361/7161kg
Volume US gal/lit	swim 1500/5678 spa 100/378
Spa Seats	2
Depth in/cm	49"/124
Spa Depth in/cm	34"/86
Drink Holders	2
Grab Bar	1

Steel Substructure	Yes
Thermo-lock™ V	Yes
Prog. Filter Cycles	Yes
3.5" Underwater Light	4
Pump 1	3HP/5.9bHp,230V,2sp
Pump 2	3HP/5.9bHp,230V,2sp
Pump 3	3HP/5.9bHp,230V,2sp
Spa Pump	3HP/5.9bHp,230V,2sp
Elct Req.	240V/40A/60A
Elct Req. (Spa)	240V/40A/60A
Head Cushions	2
Digital Color Optics	Yes

Jets	
Turbo Swim Jets	6
Hydrotherapy Jets	30
Aurora Cascade Jets	6
Ozone Jets	2
SS Jets	Yes
Wifi Connectivity	Yes
Options:	
MP3/Bluetooth Music System	Yes
Ozone	Yes
CleanZone™ II	Yes
Exercise Kit	Yes
Swim Tether	Yes